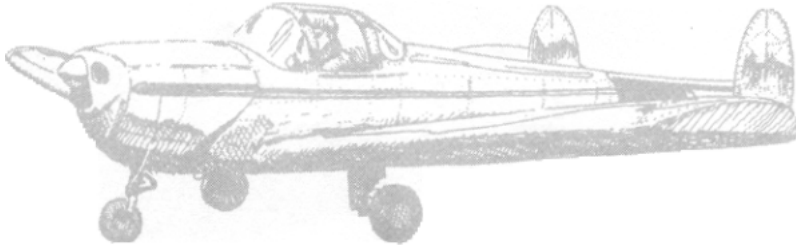


Skyport Services, Inc.

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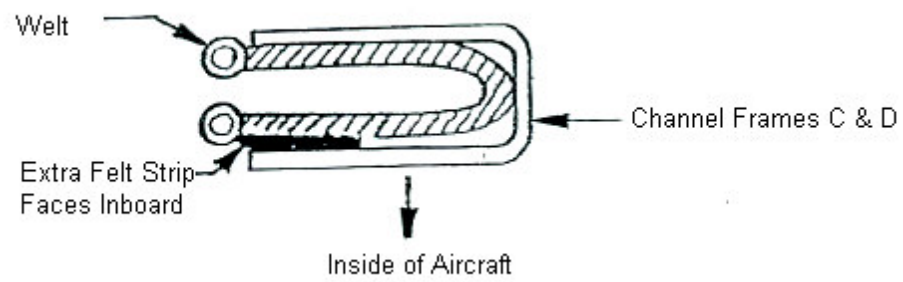


SMK 23

Window Welt Instructions

CAUTION: Sliding windows and green sunshades are made of Plexiglas, an acrylic plastic that has the property of becoming brittle with cold. Never install or remove any Plexiglas when temperature is below 60°F. To clean Plexiglas: wash with mild soap or detergent, using a soft cloth or chamois. Do not rub with dry cloth before washing. Oil or grease may be removed with kerosene. Do not use avgas or carbon tetrachloride. Body polishing wax or a non-static plastic polish may be applied after cleaning. These window welts are cemented into position in accordance with the sketch. (SEE REVERSE SIDE FOR ILLUSTRATION).

1. Remove the sliding-hatch stops (if installed) atop frames C and D. Remove the access cover plate at top of frame C to expose the opening atop frame C.
2. Remove sliding windows and sunshade (if installed). To remove window, push window out of track at frame C access notch (**NEVER** pull out, push from end still supported in tracks). Cock slightly forward to free window from frame D. Do not bend more than necessary.
3. Remove canvas baggage compartment (or connection of large baggage with seat frame), seat, and side panels (it's possible, but extremely difficult, to do the work with the panels in place).
4. Remove old welts and clean channels.
5. **Refer to illustration on reverse side for correct configuration.** Fold welt lengthwise in half and mark center. Coat channel and outboard canvas of welt with spray-on adhesive or a weather strip adhesive; Place center of welt at center top of channel, felt inboard and at top, and work into place from center down each side.
6. Insert a window into one welt only, work it all along the track to ensure a good seat between the welt and the channel, remove the window and wedge cardboard into the channel to retain a good seat while you leave overnight for cement to set.
7. Before installing windows, apply a liberal amount of silicone lubricant to the interior of the welt.
8. Reinstall windows and sunshade. **DO NOT** cut the welt at the frame C access notch. To install window, place lower rear corner of window of window into aft frame D welt. Carefully slip lower forward edge thru frame C access notch. Pull lower edge downward; handle gently; do not bend unnecessarily and **DO NOT** push the free end.
9. Replace seat, baggage compartment, side panels, access cover plate atop frame C, and sliding hatch stops atop frames C and D.



Note: Felt faces inside frame, not window!